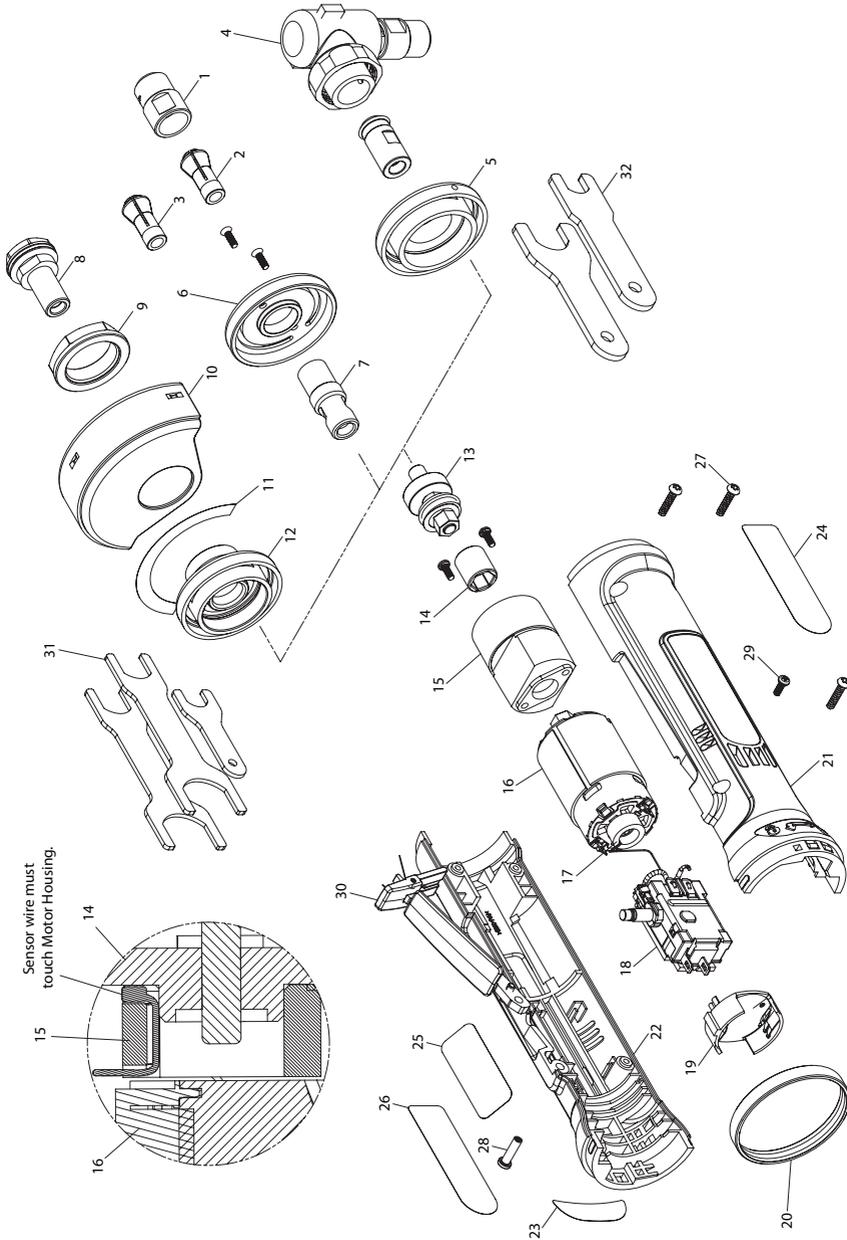


**GS25, GR25 Cordless Die Grinder and GC25 Abrasive Cut-off Tool Exploded Diagram**



(Dwg. 45504446)

## GS25, GR25 Cordless Die Grinder and GC25 Abrasive Cut-off Tool Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
<b>For GS25 and GR25 Die Grinders</b>			17	Sensor Sleeve	GS25-K930
1	Collet Nut	301-699	18	Switch	GS25-K93
2	Collet, 1/4	301-700	19	Battery Connector	R380-K56
3	Collet, 6 mm	301-700B	20	Housing Ring	W040-K339
<b>For GR25 Angle Die Grinder</b>				Housing Kit	---
4	Angle Head Assembly (Includes both gears)	GR25-K550		for GS25 Straight Die Grinder	GS25-K40
5	Angle Head Adapter	GR25-K588		for GR25 Angle Die Grinder	GR25-K40
<b>For GS25 Straight Die Grinder</b>				for GC25 Abrasive Cut-Off Tool	GC25-K40
6	Die Cap Kit (Includes screws)	GS25-K531	21	Right Housing	---
7	Collet Body	307A-214	22	Left Housing	---
<b>For GC25 Abrasive Cut-Off Tool</b>			23	Voltage Label	---
8	Arbor Kit	GC25-K4	24	Nameplate	---
	Guard Kit	GC25-K106-3B	25	Warning Label	---
9	Clamp Nut	---	26	Information Label	---
10	Guard	---	27	Screw, Grip (3 per kit)	---
11	Warning Label	---	28	Barrel Nut	---
12	Guard Mount	---	29	Coupling Screw	---
<b>For all Tools</b>				Lever	---
13	Bearing Assembly	GS25-K299		Fastener Kit (includes all threaded fasteners)	GS25-K105
	Front Bearing	---	30	Lever Kit (Includes parts 27,28)	GR25-K400
	Rear Bearing	---		Label Kit	---
	Hex Drive	---		for GS25 Straight Die Grinder	GS25-K99
	Drive Shaft	---		for GR25 Angle Die Grinder	GR25-K99
	O-Ring	---		for GC25 Abrasive Cut-Off Tool	GC25-K99
Wave Spring	---	Wrench Kit		---	
14	Coupling	GS25-K304	31	for GC25	GC25-K69
15	Motor Mount	---	32	for GR25 and GS25	301-69
	for GS25 (Includes screws)	GS25-K340		<b>Not included with tool:</b>	
	for GR25 and GC25 (Includes screws)	GR25-K340		14.4V Li-Ion Battery Pack	BL144
16	Electric Motor Kit (Includes screws)	GS25-K54		14.4V Ni-Cd Battery Pack	N144
	Motor	---		Battery Charger	BC10
	Hex Drive	---			
	Wire, Positive	---			
	Wire, Negative	---			

### Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

### Related Documentation

For additional information refer to:

Product Safety Information Manual 45502192 and 45526704.

Product Information Manual 45502200 and 45526811.

Manuals can be downloaded from [www.ingersollrandproducts.com](http://www.ingersollrandproducts.com).

